

**Garant****Indexable insert for turning DC.T 11T302, for medium machining, Grade: HB730-1****Order data**

Order number	260458 HB730-1
GTIN	4062406394929
Item class	21G

**Technical description**

ISO code indexable insert	DCMT 11T302
Cutting speed $v_c$ main application	35 - 230 m/min
Coating	Nano-PVD
Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed $f$	0.15 - 0.35 mm/rev.
Cutting depth $a_p$	0.4 - 3.3 mm
Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Grade	HB730-1

Tool material	Carbide
Tolerance	M
Chip breaker	XUM
Main application	UNI
Type of product	Indexable insert for turning